

ABSTRACT OF THE DISCLOSURE

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3 In a non-detachable press fit arrangement between an end portion of a
4 metal pipe and a socket of a fitting, the socket defines an interior space and is
5 formed with an annular anchoring groove which faces the interior space for
6 receiving a sealing ring. The press fit arrangement includes at least one holding
7 element secured to the socket and cold formed together with the socket, whereby
8 the holding element at least partially penetrates the material of the end portion of
9 the metal pipe to realize a positive fit with the metal pipe.

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